


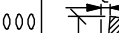



1. Неуказанные предельные отклонения: EN ISO 13920–B,F.
2. Сварка: EN ISO 5817:2003–C.
3. Т – газоплотный сварной шов.
4. Сварочный шов a4 , если не указано иного.
5. Острые кромки притупить.
6. Обработка поверхности: ST2 грунт Tescolac Primer 2x40 μm 0168–71 Hall
7. Покрытие зон монтажных швов (50мм): ST2 KORRO PVB 20 μm .

					231																	
1	2	Pipe Ø323.8x5.6 L=4236	S235JR		199	no dwg																
1	1	Elbow Ø323.8x5.6 90° type 3 R=457	S235JRG2	DIN 2605	32																	
Qty	Item	Name	Material	Drawing Nr / Standard	Mass	Note																
<table><tr><td rowspan="2"><div>Eesti Energia Technology Industries</div></td><td>DRAWN 11.05.2015 Alla Skorohodova</td><td>SIZE A3</td><td>APPR.</td><td colspan="2" rowspan="2">SHEET</td></tr><tr><td>SCALE 1:10</td><td>ISSUED</td><td>CONTRACT NO</td></tr><tr><td colspan="3">Title 2K D02804643088_1430451_0015020b</td><td colspan="3">DWG NO 151550.02.00</td><td>REV</td></tr></table>							 <div>Eesti Energia Technology Industries</div>	DRAWN 11.05.2015 Alla Skorohodova	SIZE A3	APPR.	SHEET		SCALE 1:10	ISSUED	CONTRACT NO	Title 2K D02804643088_1430451_0015020b			DWG NO 151550.02.00			REV
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MAXIMUM TOLERANCES FOR WELDED STRUCTURES - LENGTHS												ANGLE				
NOMINAL DIMENSION		→ 	> 30 ≤ 120	120 315	315 1000	1000 2000	2000 4000	4000 8000	8000 12000	12000 16000	16000 20000	20000		315	315 1000	1000
CLASS OF WORK		TOLERANCE											TOLERANCE			
	A	± 1	± 1	± 2	± 3	± 4	± 5	± 6	± 7	± 8	± 9	e mm/m				
	B	± 2	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 14	± 16	± 6	± 4.5	± 3		
			± 2	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 14	± 16		± 13	± 9	± 6