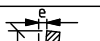
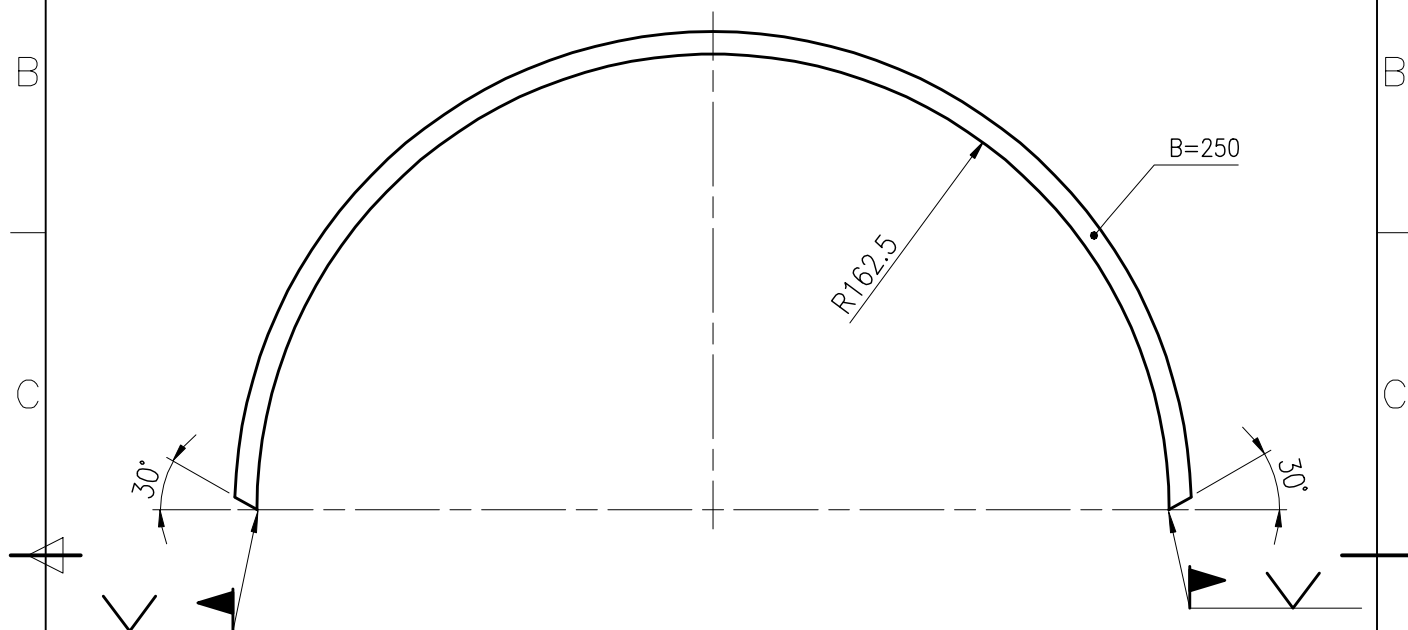
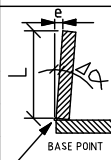


1												2												3												4											
MAXIMUM TOLERANCES FOR WELDED STRUCTURES - LENGTHS																								ANGLE																							
NOMINAL DIMENSION		→	> 30 ≤ 120	120 315	315 1000	1000 2000	2000 4000	4000 8000	8000 12000	12000 16000	16000 20000	20000					315	315 1000	1000																												
CLASS OF WORK	TOLERANCE													TOLERANCE				TOLERANCE																													
																		e mm/m																													
	A	± 1	± 1	± 2	± 3	± 4	± 5	± 6	± 7	± 8	± 9					± 6	± 4.5	± 3																													
		B	± 2	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 14	± 16					± 13	± 9	± 6																												



1. Неуказанные предельные отклонения: EN ISO 13920–B,F.
2. Острые кромки притупить.
3. Обработка поверхности: Sa 2.5 TEKNOS K54c EPZn(R)EPPUR 200/3  
TEKNOZINC 80 SE Zinc Rich Epoxy Paint – 40mkm  
TEKNOPLAST PRIMER 3 Epoxy Primer – 80mkm  
TEKNODUR 0050 Polyurethane Paint – 80mkm  
RAL 6029 (Green)
4. Покрытие зон монтажных швов (50мм): ST2 KORRO PVB 18μm.

Plate 8			250x523		S235JRG2		8	
MATERIAL							WEIGHT	
 <div>Eesti Energia Technology Industries</div>	DRAWN 18.05.2015 Alla Skorohodova		SIZE A4		APPR.		SHEET	
	SCALE 1:2.5		ISSUED		CONTRACT NO			
Title 24K			DWG NO 151550.23.00					REV
D02804643088_1430451_0015020b								