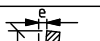
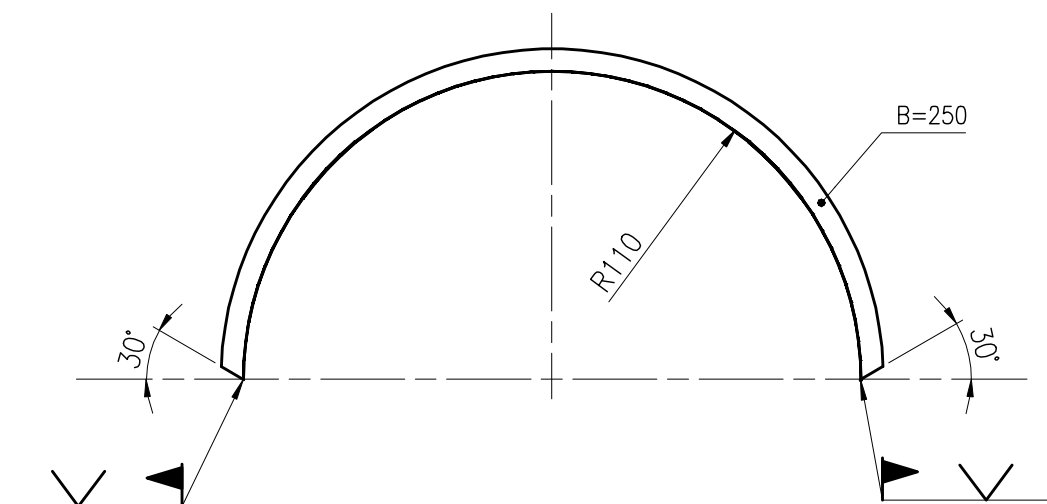
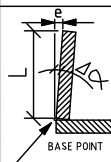



1											2											3											4										
MAXIMUM TOLERANCES FOR WELDED STRUCTURES - LENGTHS																								ANGLE																			
NOMINAL DIMENSION		→	> 30 ≤ 120	120 315	315 1000	1000 2000	2000 4000	4000 8000	8000 12000	12000 16000	16000 20000	20000												315	315 1000	1000																	
CLASS OF WORK	TOLERANCE																							TOLERANCE																			
			± 1	± 1	± 2	± 3	± 4	± 5	± 6	± 7	± 8	± 9	e mm/m											± 6	± 4.5	± 3																	
			± 2	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 14	± 16												± 13	± 9	± 6																	



1. Неуказанные предельные отклонения: EN ISO 13920–B,F.
2. Острые кромки притупить.
3. Обработка поверхности: Sa 2.5 TEKNOS K54c EPZn(R)EPPUR 200/3
TEKNOZINC 80 SE Zinc Rich Epoxy Paint – 40mkm
TEKNOPLAST PRIMER 3 Epoxy Primer – 80mkm
TEKNODUR 0050 Polyurethane Paint – 80mkm
RAL 6029 (Green)
4. Покрытие зон монтажных швов (50мм): ST2 KORRO PVB 18μm.

Plate 8			250x358			S235JRG2			6			
MATERIAL								WEIGHT				
 <div>Eesti Energia Technology Industries</div>			DRAWN 18.05.2015 Alla Skorohodova			SIZE A4		APPR.		SHEET		
			SCALE 1:2.5			ISSUED		CONTRACT NO				
Title 25K D02804643088_1430451_0015020b						DWG NO 151550.24.00						REV