



No.	Code	Name	Qty.	Material	Remarks
17	915.02	hexagon socket head cap screw	4	8.8	
16	925.02	vent plug	1	8.8	
15	925.01	screw plug	2	8.8	
14	509.01	oil window	1		
13	508	bearing bracket	1	cast iron	
12	507	bearing bracket lantern	1	cast iron	
11	505	shaft	1	44Cr	
10	506.02	key	1		
9	506.01	key	1		
8	504.01	circ lip	1		
7	503.01	front bearing	1		
6	502.01	lip seal	1		
5	905.01	seal	1	paper	
4	501	front bearing cover	1	cast iron	
3	915.01	hexagon socket head cap screw	4	8.8	
2	409.01	thrower	1	rubber	
1	408	gland packing cover	1	SUS 304	
0	914.03	stud	2	SUS 304	
-1	407	stuffing box ring	1	SUS 304	
-2	406	lantern ring	1	SUS 304	
-3	405	gland packing	4	graphite	
-4	404	gland bush	1	SUS 304	
-5	403	shaft sleeve	1	SUS 304	
-6	904.04	seal	1	PTFE	
-7	914.02	hexagon socket head cap screw	4	8.8	
-8	924.02	screw plug	1	SUS 304	
-9	1402	stuffing box	1	Z205	
-10	924.01	screw plug	4	SUS 304	
-11	904.03	seal	1	paper	
-12	904.02	seal	1	paper	
-13	914.01	hexagon socket head cap screw	4	8.8	
-14	401.01	casings cover	1	Z205	
-15	904.01	seal	1	paper	
-16	301.01	impeller	1	A49	
-17	903.01	O ring	1	fluorine rubber	
-18	302	impeller screw	1	Z205	
-19	201.01	wear plate	1	A49	
-20	902.01	seal	1	paper	
-21	902.02	seal	1	paper	
-22	902.03	O ring	1	NBR	
-23	911.04	set screw	4	8.8	
-24	911.03	hexagon socket head cap screw	16	8.8	
-25	921.02	screw plug	1	SUS 304	
-26	403	pump casing	1	Z205	
-27	912.01	hexagon socket head cap screw	8	8.8	
-28	921.01	screw plug	1	SUS 304	
-29	911.02	stud bolt	8	SUS 304	

No.	Code	Name	Qty.	Material	Remarks
59	915.04	set screw	4	8.8	
58	915.03	hexagon socket head cap screw	4	8.8	
57	502.02	lip seal	1		
56	502.01	bearing carrier	1	cast iron	
55	905.02	O ring	1	rubber	
54	511.02	slotted round nut	1	8.8	
53	511.01	lock washer	1	8.8	
52	503.02	bearing	2		
51	510	support disc	1		
50	504.02	circ lip	1	8.8	
49	915.05	hexagon socket head cap screw	1	8.8	
48	509	support foot	1	cast iron	

SA-NP/K 80-65-400
ASSEMBLY DRAWING

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59

COEUS
SEIKO PUMPS

SHIMAZUMI SEIKO PUMPS COMPANY